

Receiving Report

Date: 9/2/25
 Supplier: MAMON

Batch No: M110968
 Dart P/O: 8241

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☐ No ☒ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M606 / F61000005		200	0	0	200	

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 09/02/27
 Date: 09/02/27
 Received/Costing: RQ 10347
 Initial: RL

Location _____

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date
Mar 6, 2009

Page
1

Receipt Number
RCP00010413

Purchase From:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAR001	PO00008241

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M6061T6T1000W01	6061T6 RD TUBE 1.00 x AS ABOVE B/N111029	204.0000	f	3.300000	673.20	Mar 06, 2009
REFERENCE ONLY							

Comments:

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date Feb 27, 2009	Page 1
Receipt Number RCP00010347	

Purchase From:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAR001	PO00008241

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304TR0500W049	304 RD Tube .500 x .049 MUST 2B FINISH MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING B/N110968	100.0000	f	1.980000	198.00	Feb 27, 2009
	M6061T6T0375W01	6061-T6 RD Tube .375 x QQ-A-200/8 OR QQ-A-225/8 WW-T-700/6 OR AMS 4080 OR 4082 OR MATERIAL: 6061-T6 OR 6061-T62 TUBING PER B/N110968	108.0000	f	1.900000	205.20	Feb 27, 2009

REFERENCE ONLY

Comments:

DART

Purchase Order

Date Feb 20, 2009	Page 1
Purchase Order Number PO00008241	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

06962/20
D

Vendor Address:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada
Phone (800) 361-8142
Fax (450) 641-4357

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	Feb 20, 2009	N30	Epic Express	Feb 25, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 100.0000	M304TR0500W049	304 RD Tube .500 x .049 Comments: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING MUST 2B FINISH	25/02/2009	No	1.980000	f	198.00
✓ 108.0000	M6061T6T0375W058	6061-T6 RD Tube .375 x . Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER VW-T-700/6 OR AMS 4080 OR 4082 OR QQ-A-200/8 OR QQ-A-225/8	25/02/2009	No	1.900000	f	205.20
200.0000	M6061T6T1000W065	6061T6 RD TUBE 1.00 x . Comments: AS ABOVE	05/03/2009	No	3.300000	f	660.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Comments:**Tax Summary:**

GST 53.16
GSTME 0.00
GSTND 0.00

Less:
included tax

0.00

Subtotal

1,063.20

Total tax

53.16

Total purchase order in

CAD Dollars

1,116.36

Entered By: CL CLAVOIE

Approved By:

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date Feb 27, 2009	Page 1
Receipt Number RCP00010347	

Purchase From:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAR001	PO00008241

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304TR0500W049	304 RD Tube .500 x .04 MUST 2B FINISH MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING B/N110968	100.0000	f	1.980000	198.00	Feb 27, 2009
	M6061T6T0375W0	6061-T6 RD Tube .375 x QQ-A-200/8 OR QQ-A-225/8 WW-T-700/6 OR AMS 4080 OR 4082 OR MATERIAL: 6061-T6 OR 6061-T62 TUBING PER B/N110968	108.0000	f	1.900000	205.20	Feb 27, 2009

Comments:

Marmou/Keystone Canada Inc.**Specialty Steels**

PACKING SLIP

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357PAGE...: 1
Order : 1073821
Date...: 02/24/2009

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7SHIP VIA
EPICF.O.B.
BOUCHERVILLESALESPERSON
G. DuludeYOUR ORDER NO.
SEE ITEMS

Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev:08/08			
01 100 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .049 A213 STS .500 .049 304L Tariff Number: 7304 Cust. part#: PO:8241 HT#.....: YT080079 Total....	5 5	100/FT 100/FT	✓ IN
02 108 /FT	ALUMINUM SMLS TUBE ATS .375 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: PO:8241 HT#.....: F00001897 Total....	9 9	108/FT 108/FT	✓ IN
03 600 /FT	STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4' X .065 A554 STO .750 .750 .065 304APC Tariff Number: 7306.40.90.10 Cust. part#: PO:8251 HT#.....: 493995 Total....	30 30	600/FT 600/FT	IN

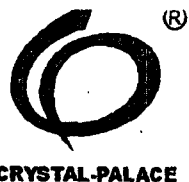
No. of Bcls/Pieces

2 / 0

Total Weight.....:

395

Customers.: _____



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHI CHIANA ZIP CODE:201302

MILL TEST CERTIFICATE

ISO9001:2000 ;PED CERTIFICATE (Certificate No.:QAC0021058/A)

DATE OF ISSUE: 2008/6/30

CUSTOMER: MARMON/KEYSTONE CANADA INC						CERTIFICATE NO. :2008-5-9-A-4						
P.O.NO.:MN5795						ORDER NO. :2008-5-009-A						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE :ASTM A213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT						HEAT NO. :YT080079						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤0.035	≤2.00	≤0.045	≤0.030	≤1.00	8.0~12.0	18.0~20.0				
RESULTS (PRODUCT)		0.026	1.00	0.040	0.002	0.37	8.11	18.16				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.500	0.049	20	08-5-9-5	200	433	280	600	59.0	OK	OK	70	OK
REMARKS:						1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT						
AS PER ASTM A213/ASME SA213-07						2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
WALL THICKNESS TOLERANCE AS PER ASTM A269-07						SHANGHAI CRYSTAL PALACE PIPE CO.,LTD MANAGER OF QUALITY ASSURANCE DEPARTMENT						
IN COMPLIANCE TO NACE MR0175-2002												
IC TEST TO ASTM A262 PRACTICE E												
SOLUTION HEAT TREATMENT :1050°C X 1.5m/min												
NO WELD REPAIR WAS PERFORMED												
FREE FROM MERCURY CONTAMINATION												
COUNTRY OF ORIGIN: CHINA												
MILL TEST CERTIFICATE TO EN 10204/3.1												
INVOICE NO: YK-08-07-16												

Q.C. Reviewed
2008/19/08

SIS- .500- .049- -304L * Y10800/9 * 100066/ * MN5/95 * 8/20/2008

KAISER ALUMINUM FABRICATED PRODUCTS

CERTIFIED TEST REPORT
<http://www.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-34690		CUSTOMER PART NUMBER: AT/.375.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 201301	LINE ITEM: 001	SHIP DATE: 04/09/2008	KAISER LOT NUMBER: F00001897	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 361.000 LB	QUANTITY: 445.000 PCS	B/L NUMBER: 200832	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEystone CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEystone CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00001897	0001	1	48.2	43.5	13.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6299	.63	.31	.23	.05	.99	.09	.05	.02	.00	.00	.01	.01	.02

Applicable Requirements:

Description: OD: 0.375"; Wall: 0.058"; Round Ø
AMS-4082N ASTM-B210-04 WW-T-700/6F
COMPLIES TO DIN EN 10204 JAN 2005

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00001457

Kaiser Order Number: 201301

Line Item: 001

Wilfredo A. delaCruz

Page 1 of 1

AT .375.058 734

Date : Friday, 20/02/2009 11:23:12 AM

User : Chantal Lavoie

AUTO PO REQUIREMENTS LIST

Job /SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make
	0.0	93695K88	VU-MCM001	50.00000000	0.2318	27/03/2009	1	N
	0.0	AN322A	VU-AIR002	10.00000000	0.0000	27/03/2009	0	N
	0.0	AN3C4A	VU-AIR002	300.00000000	0.3000	27/03/2009	1	N
	0.0	AN3C5A	VU-MMA001	500.00000000	0.3500	27/03/2009	1	N
	0.0	AN511A	VU-AIR002	50.00000000	0.1590	27/03/2009	1	N
	0.0	AN8C21A	VU-MMA001	15.00000000	0.0000	27/03/2009	0	N
	0.0	AN960C10L	VU-MMA001	195.00000000	0.1000	27/03/2009	1	N
	0.0	AN960JD10	VC-AVI001	1000.00000000	0.0000	27/03/2009	0	N
	0.0	AN960JD10L	VC-AVI001	5000.00000000	0.0300	27/03/2009	1	N
	0.0	CHM10601	VU-MMA001	50.00000000	0.0000	27/03/2009	0	N
	0.0	CP72530	VU-MCM001	20.00000000	0.0000	27/03/2009	0	N
	0.0	CR3212404	VC-AVI001	200.00000000	0.7167	27/03/2009	1	N
	0.0	CR3523402	VU-MMA001	111.00000000	1.6500	27/03/2009	1	N
	0.0	D2438	VC-GFI001	200.00000000	0.0000	27/03/2009	0	N
	0.0	D26003120	VC-BON001	141.00000000	0.0000	27/03/2009	0	N
	0.0	D26513	VC-AER002	300.00000000	0.0000	27/03/2009	0	N
	0.0	D265621	VC-IND004	50.00000000	0.0000	27/03/2009	0	N
	0.0	D265633	VC-IND004	50.00000000	0.0000	27/03/2009	0	N
	0.0	D32451	VC-IND004	4.00000000	0.0000	27/03/2009	0	N
	0.0	D32452	VC-IND004	4.00000000	0.0000	27/03/2009	0	N
	0.0	D32453	VC-IND004	4.00000000	0.0000	27/03/2009	0	N
	0.0	D32455	VC-IND004	4.00000000	0.0000	27/03/2009	0	N
	0.0	D32457	VC-IND004	4.00000000	0.0000	27/03/2009	0	N
	0.0	D329710121	VC-AER002	4.00000000	0.0000	27/03/2009	0	N
	0.0	D329730350	VC-AER002	4.00000000	0.0000	27/03/2009	0	N
	0.0	D36191T1	VU-MCM001	4.00000000	0.0000	27/03/2009	0	N
	0.0	D36873P	VC-GLO001	10.00000000	0.0000	27/03/2009	0	N
	0.0	D37813	VU-MMA001	3.00000000	0.0000	27/03/2009	0	N
	0.0	D6101001	VC-COP001	36.00000000	57.4000	27/03/2009	1	N
	0.0	D6101005	VC-COP001	34.00000000	71.0200	27/03/2009	1	N
	0.0	D6101007	VC-COP001	79.00000000	115.2100	27/03/2009	1	N
	0.0	D6102013	VC-COP001	30.00000000	0.0000	27/03/2009	0	N
	0.0	M1018B400X250	VC-CAM002	4.00000000	51.2500	27/03/2009	1	N
	0.0	M2024T3S063	VC-CAM002	96.00000000	14.1500	27/03/2009	1	N
	0.0	M304B0500X2500	VC-COP001	4.00000000	0.0000	27/03/2009	0	N
	0.0	M304TR0500W049	VC-COP001	20.00000000	0.0000	27/03/2009	0	N
	0.0	M4130NT0625W18	VC-CAM002	4.00000000	0.0000	27/03/2009	0	N
	8							
	0.0	M6061T6H0875	VC-CAM002	11.55000000	0.0000	27/03/2009	0	N
	0.0	M6061T6R1000	VC-CAM002	20.00000000	3.0500	27/03/2009	1	N

Marmon/Keystone Canada Inc.**Specialty Steels**

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

PAGE.: 1

Date.: 2/20/09

Quotation number.: 1-505920

QUOTATIONATTN.: CHANTAL LAVOIE**Sold To:**DART AEROSPACE LTD
1270 ABERDEEN STREET**Ship To:**DART AEROSPACE LTD
1270 ABERDEEN STREET

Territory: 16A

Telephone: 613 632 9577

Fax.....: 613 632 1053

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

Ship Via

ERIC

F.O.B

BOUCHERVILLE

Salesperson

G. Dulude

Your Reference No.**Terms**

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantity	Description	Days ARO	Pricing
Line - 1	STAINLESS STEEL SEAMLESS TUBE SA213 A.W. POLISHED		
100 FT	STS .500 .049 304L stock	1	1.980/FT 198.00
Line - 2	ALUMINUM SMLS TUBE T6 DRAWN B-210, WWT-700/6		
108 FT	ATS .375 .058 D6061	1	1.900/FT 205.20
Line - 3	ALUMINUM SMLS TUBE T6 DRAWN B-210, WWT-700/6		
200 FT	ATS 1.000 .065 D6061 We will receive our stock end of next week. No stock for the moment	1	3.300/FT 660.00
	Energy Surcharge		12.20
All applicable taxes Extra. Duty		Total amount...:	1,075.40
All prices quoted in Canadian Dollars unless otherwise stated.		Total weight...:	75.9 lbs

DART

Dart Aerospace Ltd
1270 Aberdeen St
Hawthorn, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Purchase Order

S/O 1073821
C/O 2/24

Date Feb 20, 2009	Page 1
Purchase Order Number PO00008241	

Vendor Address:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada
Phone (800) 361-8142
Fax (460) 641-4357

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawthorn, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	Feb 20, 2009	N30	Epic Express	Feb 26, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
100.0000	M304TR0500VW049	304 RD Tube .500 x .049 Comments: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING MUST 2B FINISH	25/02/2009	No	1.980000	f	198.00
108.0000	M6061T6T0375W058	6061-T6 RD Tube .375 x .049 Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR 4082 OR QQ-A-200/8 OR QQ-A-225/8	25/02/2009	No	1.900000	f	205.20
200.0000	M6061T6T1000W055	6061T6 RD TUBE 1.00 x .049 Comments: AS ABOVE	05/03/2009	No	3.300000	f	660.00

↳ ship next week

MATERIAL CERTIFICATION
REQD UPON DELIVERY

Thanks,
Whifam
2/23

Comments:

Tax Summary:
GST 53.16
GSTME 0.00
GSTIND 0.00

Less:
included tax 0.00
Subtotal 1,063.20
Total tax 53.16
Total purchase order in CAD Dollars 1,116.36

Entered By: CL CLAVOIE

Approved By:

Total purchase order in

CAD Dollars

1,116.36

Marmon/Keystone Canada Inc.**Aciers Spécialisés**290, Chemin du Tremblay
Boucherville QC J4B 5X9Téléphone : 514-527-9153
Télec./Fax : 450-641-2153
www.marmonkeystone.com**TÉLÉCOPIE / FACSIMILE**

Date:

02/24/2009

Destinataire/TO:

Linda Lucelle

Télec.

FAX #:

1-613-632-1053

Expéditeur/FROM: ALINE SIMARD**Confidentialité:**

L'INFORMATION CONTENUE DANS CE MESSAGE EST CONFIDENTIELLE. ELLE EST RÉSERVÉE AU SEUL USAGE DU DESTINATAIRE NOMMÉ CI-DESSUS. Toute lecture, copie ou divulgation du contenu de ce message par toute autre personne que le destinataire est strictement défendue. Si vous avez reçu la communication par erreur, veuillez nous en informer immédiatement. Nous vous remercions de votre collaboration.

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Nous transmettons un total de _____ page(s), incluant la page couverture.
Si vous ne recevez pas toutes les pages, veuillez nous contacter immédiatement.

We are transmitting a total number of _____ pages, including this cover sheet.
If you do not receive all pages, please contact us immediately.

MESSAGE :

Packing Slip v. Invoice

8241

8251

1073821.

TKS. AS.

Marmon/Keystone Canada Inc.



CRYSTAL PALACE

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

ISO9001:2000 PED CERTIFICATE (Certificate No.: QAC0021058/A)

DATE OF ISSUE: 2008/6/30

CUSTOMER: MARMON/KEYSTONE CANADA INC						CERTIFICATE NO.: 2008-5-9-A-4						
P.O. NO.: MN5795						ORDER NO.: 2008-5-009-A						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: ASTM A213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT						HEAT NO.: YT080079						
CHEMICAL CONTENTS (WT%)												
ELEMENTS	C	Mn	P	S	Si	Ni	Cr					
SPECIFICATION	≤0.035	≤2.00	≤0.045	≤0.030	≤1.00	8.0~12.0	18.0~20.0					
RESULTS (PRODUCT)	0.026	1.00	0.040	0.002	0.37	8.11	18.16					
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.500	0.049	20	08-5-9-5	200	433	280	600	59.0	OK	OK	70	OK
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2002 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT :1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-08-07-16						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
						SHANGHAI CRYSTAL PALACE PIPE CO., LTD MANAGER OF QUALITY ASSURANCE DEPARTMENT						

 Q.C. Reviewed
 2008/19/08

 02/24/2009 09:36 450-641-2153
 304L * YU080079 * 1000000 / * MN5795 * 8/20/2008
 MARMON/KEYSTONE
 PAGE 04/06

KAISER ALUMINUM

FABRICATED PRODUCTS

CERTIFIED TEST REPORT
<http://www.KaiserAluminum.com>

KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 8573 W. WILLIS ROAD
 CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-34890		CUSTOMER PART NUMBER: AT/375.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 201301	LINE ITEM: 001	SHIP DATE: 04/09/2008	KAISER LOT NUMBER: F00001897	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 361,000 LB	QUANTITY: 445,000 PCS	S/L NUMBER: 200832	DIAMETER/THICK: 	WIDTH: 	LENGTH: 12,000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	COMPLIACS	BEND
F00001897	0001	1	48.2	43.5	13.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Sr	Zr	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6299	.63	.31	.23	.05	.99	.09	.05	.02	.00	.00	.01	.01	.02

Applicable Requirements:

Description: OD: 0.375"; Wall: 0.056"; Round 0
 AMS-4082N ASTM-B210-04 WW-T-700/6F
 COMPLIES TO DIN EN 10204 JAN 2005

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00001457

Wilfredo A. delaCruz

Kaiser Order Number: 201301

Page 1 of 1

Line Item: 001

AT . 375.058 734

08/28/2008 From: MARMON/KEYSTONE
 M/R OR: 80-67413
 C P.O.: MN5975

INIT.: JOAN

To: M/K - BOUCHERVILLE (01)

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://www.KaiserAluminum.com>

KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 14020 S. COIL PLUS DR UNIT 100
 PLAINFIELD, IL 60544

CUSTOMER PO NUMBER: 80-33937		CUSTOMER PART NUMBER: ESRT733 1.188X24		PRODUCT DESCRIPTION: 1.00 OD X .188 WALL	
KAISER ORDER NUMBER: 9012461	LINE ITEM: 001	SHIP DATE: 01/16/2008	KAISER LOT NUMBER: 60824 042	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 488.000 LB	QUANTITY: 38.000 PCS	S/L NUMBER: 943886	DIAMETER THICKNESS: 1.00 X .188	WIDTH: 24.000 FT	LENGTH: 24.000 FT
SHIP TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3080 USA			SOLD TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3080 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	Elong in 2	HARDNESS	CONDUCT.	RESD
XTR069559	0001	001	44.1	39.0	14.3	NA N/A	N/A	N/A
XTR069559	0001	002	44.1	38.8	14.8	NA N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40		0.15		0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B241-02-STENCILED ASTM-B221-06 ASME-SB241 1998 SECT II AMS-QQ-A-200/8 TYPE 1
 ASTM-B345-02 UNS#96061 ASME SB-221 1998 SEC II (T6511 also conforms to T6-not
 applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Frank E. Watson, Quality Assurance Manager

Frank E. Watson

Q-C: REVIEWED 724

Kaiser Order Number: 9012461

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Line Item: 001

AT 1.188 133

